



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1205G00231-3G

Job Sheet 179100



005245

7-27

Part No: RBW1205G00231-3G

Job Qty: 4 ea

DAS

Part Name: Main Rotor Damper Oil Filling Adapter

21



9-89

Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00231-3G Rev 2B IPP Rev A 18.02.14m New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/6/18	8/6/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs	8/6/18	8/6/18	0.25	0.25	Small Fab-9		MLL DAS
110	QC	1 pcs	8/6/18	8/6/18	0.00	0.00	QC5		AUG 3 0 2018 68
130	Packaging	1 pcs	8/6/18	8/6/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-FG	1 Ea	8/6/18	8/6/18	0.00	0.00	QC21		MLL 9-89

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Identify and Stock

AUG 3 1 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91611A108	Spring Pin 2mmRND x 18mm	2 Ea (2 ea)	90-Start up Operation	5004183
AN815-6D	Union M Flare	1 Ea (1 ea)	90-Start up Operation	5083008
RBW1205G00231-3G-1	Body	1 Ea (1 ea)	90-Start up Operation	5091808
RBW1205G00231-3G-3	Tube	1 Ea (1 ea)	90-Start up Operation	5060690
RBW1205G00231-3G-5	Pressure Relief Plug (Modified B/O)	1 Ea (1 ea)	90-Start up Operation	5089892
RBW1205G00231-3G-7	Washer	1 Ea (1 ea)	90-Start up Operation	5092496
V75-010	O-ring	2 Ea (2 ea)	90-Start up Operation	5038451
V75-011	Viton 75D Brown O-ring	1 Ea (1 ea)	90-Start up Operation	5038453
V75-013	Viton 75D O-ring	1 Ea (1 ea)	90-Start up Operation	5038452

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91611A108	2	184	0
	AN815-6D	1	18	0
	RBW1205G00231-3G-1	1	8	0
	RBW1205G00231-3G-3	1	13	0
	RBW1205G00231-3G-5	1	8	0
	RBW1205G00231-3G-7	1	31	0
	V75-010	2	28	0
	V75-011	1	29	0
	V75-013	1	39	0

Part Specifications

Specifications could not be found.



Container No: S106743



Part: RBW1205G00231-3G

Job No: 179100

Serial No/Batch: S106743

Revision: 2B

Inspector:

Exp Date:

Instructions:

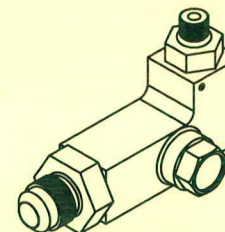
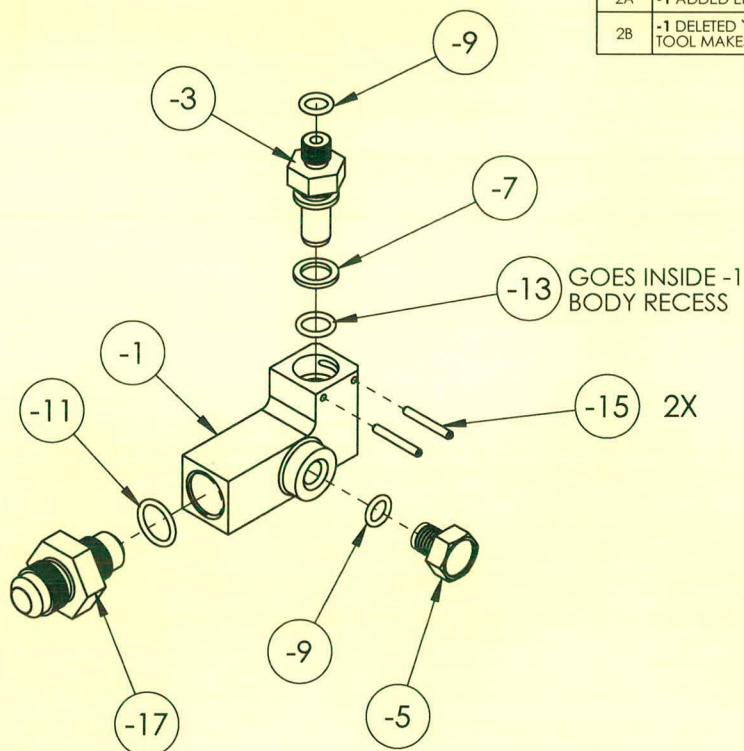
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5206
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/30/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED PART -17, -1 REMOVED 7/16-20 THREADED NIPPLE, MOVED RELIEF VALVE .100.	2/24/2011	JAG	
2	-1 CHD TO USE PORTING TOOL 2 PLACES.	12/20/2011	JAG	
2A	-1 ADDED ENGRAVE NOTE PER S.E.	3/28/2012	RJC	SE
2B	-1 DELETED $\nabla \phi .37 \times 90^\circ$, NEAR SIDE CALLOUT FROM 5/16-24 $\nabla .50$ BECAUSE 5/16-24 PORTING TOOL MAKES THIS FEATURE	1/21/2014	DPD	GE



FUNCTION: PART OF HELICOPTER SERVICING KIT T/N 3G1205G00131.
USED IN CONJUNCTION WITH A MANUAL HYDRALIC OIL PUMP TO
RESTORE THE HYDRAULIC OIL LEVEL INTO THE M/R DAMPER

ORIGINAL No. REF
RBW1205G00231-3G = 3G1205G00231
RBW1205G00213-3G-1 = 3G1205G00651
RBW1205G00231-3G-3 = 3G1205G00551
DO NOT USE, FOR REGERENCE ONLY

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	6061	1-1/8 X 1-3/8 X 2-3/16	2
			-3	1	TUBE	6061	$\phi 3/4 \times 1-1/2$	3
			-5	1	AN PRESSURE RELIEF PLUG	ALUMINUM	AIRCRAFT SPRUCE #AN814-2D (MODIFIED)	4
			-7	1	WASHER	NYLON	$\phi 1/2 \times 3/16$	5
		B/O	-9	2	O-RING	VITON	ID 1/4 X 1/16 WIDTH #V75-010	1
		B/O	-11	1	O-RING	VITON	ID 7/16 X 1/16 WIDTH #V75-013	1
		B/O	-13	1	O-RING	VITON	ID 5/16 X 1/16 WIDTH #V75-011	1
		B/O	-15	2	ROLL PIN	STEEL	$\phi 2\text{mm} \times 18\text{mm}$ MCMaster-CARR #91611A108	1
		B/O	-17	1	FITTING	ALUMINUM	MS24392D6	1

RED BARN MACHINE	
TITLE MAIN ROTOR DAMPER OIL ADAPTER	
DWG NO. RBW1205G00231-3G	REV 2B
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2/23/2011
SHEET 1 OF 5	

